

**TOUGH
DUCK**





BLANKET LINED DUCK JACKET - WJ11
S - 3XL: CHESTNUT

We were inspired by the blanket-lined jackets worn by cattle drivers in the late 1800s. Starting with a premium washed cotton duck jacket, we lined the body with a blend of 60% polyester and 40% wool and topped it with a jersey knit double hood with drawstring.



BONDED DUCK SOFT SHELL - WJ09
S - 3XL: BLACK



MOTO JACKET - WJ06
M - 3XL: BLACK



EISENHOWER JACKET - WJ05
M - 3XL: BLACK



SHERPA LINED DUCK JAC-SHIRT - WS03
S - 3XL: BROWN, BLACK





HOODED BOMBER JACKET - 5123
S - 3XL: BROWN, DARK BROWN, BLACK

This bomber jacket features our unique brand of work-to-play styling but doesn't forget its roots as tough workwear. Triple-stitching and rivets at stress points add reinforcement where you need it most while the quilted lining and hood give this bomber the edge on those cold mornings.



HOODED TRUCKER JACKET - WJ12
M - 3XL: BLACK



CHORE JACKET - 2137
S - 3XL: BROWN, DARK BROWN, BLACK



TEAM JACKET - WJ04
M - 3XL: BLACK



QUILTED BOMBER JACKET - WJ01
S - 3XL: BLACK





HYDRO PARKA - 1737
S - 3XL: NAVY, BROWN, BLACK



ALL SEASON JACKET - XJ04
M - 2XL: FLUORESCENT GREEN/BLACK

Whether you're a worker or adventurer, this wardrobe staple won't let you down.

Wear it on the job or on the go, this vest is built to last.



QUILT LINED VEST - 1937
S - 3XL: NAVY, BROWN, DARK BROWN, BLACK

It works great as a removable layer as the day warms up. Quilted insulation in the body and the drop back keep your torso warm while the well-proportioned arm holes and rib knit sides offer freedom of movement. Top it all off with handy pockets inside and out and you'll see why this vest is a favorite.





QUILT LINED FLANNEL SHIRT - WS05
S - 3XL: RED/BLACK PLAID,
BLUE BUFFALO CHECK

Wherever you go, this quilt lined flannel shirt goes with you. From outdoor projects to campfires at the lake, keep yourself comfortable and warm with this quilted shirt. If the weather turns, you'll appreciate its water repellent finish and adjustable cuffs all while its two lower slash pockets and 'flap and snap' closure chest pockets keep your belongings secured.



SHERPA LINED FLEECE - WS02
S - 2XL: BLUE/GREY PLAID, BLACK/GREY PLAID



LUMBERJACK T-SHIRT - PT041
S - XL: CHARCOAL



BUFFALO CHECK FLEECE SHIRT - i964
M - 3XL: RED CHECK, BLUE CHECK, GREY CHECK



INSULATED HOODIE - WJ08
S - 3XL: NAVY, CHARCOAL, BLACK





SMART DUCK CARGO PANT - **WP01**

This pant is manufactured from our Smart Duck fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added polyester reinforcement to the pockets and back hem to keep these from wearing out.

30" INSEAM: 28" - 44"

32" INSEAM: 28" - 44"

34" INSEAM: 32" - 40"

BLACK



WASHED DUCK PANT - **WP02**

Originally designed as a classic construction pant, they've been re-purposed by outdoorsmen who want a protective layer between them and the landscape. You'll love the washed duck feel, roomy fit and the straight forward design of this uncomplicated work pant. And we've doubled up the back hem so your boots won't wear them out.

30" INSEAM: 28" - 44"

32" INSEAM: 28" - 44"

34" INSEAM: 32" - 40"

BROWN, BLACK



ZIP FRONT JACK SHIRT - **WS07**

M - 3XL: NAVY PLAID, CHARCOAL PLAID

It's daybreak and you're stoking the fire to get coffee started. Slip into our bonded flannel shirt and you'll be looking stylish while you do. We've designed it with pockets everywhere you'll need them while the adjustable cuffs and water repellent finish keep you warm and dry.





FX 40 KNIT CAP - i35816

ONE SIZE FITS MOST: FLUORESCENT ORANGE, FLUORESCENT GREEN, NAVY, CHARCOAL, BLACK

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Sold in 6 packs



ACRYLIC WATCH CAP - i25816

ONE SIZE FITS MOST: BURGUNDY, NAVY, RED, LIGHT GREY, FLUORESCENT ORANGE, CHARCOAL, FLUORESCENT GREEN, BLACK



PLAID AVIATOR HAT

i15616

M - XL: RED PLAID, GREY PLAID



AVIATOR HAT

i15016

L - XL: BROWN, BLACK



AVIATOR HAT

W/ RABBIT FUR - **i16016**

M - XL: BLACK



PLAID FUDD HAT

i16416

M - XL: RED PLAID, GREY PLAID



WOOL BEANIE

WA02

ONE SIZE FITS MOST: BLACK



SLOUCH BEANIE

WA01

ONE SIZE FITS MOST:
BLACK, BROWN



TOUGH DUCK

LOGO KNIT CAP

i36516

ONE SIZE FITS MOST: BLACK



CHUNKY KNIT

WATCH CAP - **i45916**

ONE SIZE FITS MOST:
CHARCOAL, FLUORESCENT ORANGE



MEN'S SIZE GUIDE

1. CHEST

Measure around the fullest part of your chest, just under your arms.

2. WAIST

Wrap tape around your natural waistline, or where you actually wear your pants.

3. INSEAM

Measure your length from the crotch to the bottom of the leg, (without any shoes on).

Jackets, Parkas, Pants

Numeric	36	40	44	48	52	54
Alpha	S	M	L	XL	2XL	3XL
Neck	14"-14.5"	15"-15.5"	16"-16.5"	17"-17.5"	18"-18.5"	19"-19.5"
Chest	35"-37"	38"-40"	42"-44"	46"-48"	49"-51"	52"-54"
Waist	29"-31"	32"-34"	36"-38"	40"-42"	43"-45"	46"-48"



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DUCK**

CUSTOMER SUPPORT

is available Monday to Friday, 9:00am - 5:00pm (Central) and can be reached by one of the following methods:

Please note that customer support offices are closed during Canadian statutory holidays.

Local Phone: (204) 942-3494

Toll-Free: 1-800-665-3369

Email: sales@richlu.com

**TOUGH
DUCK**

ORDER FORM

TOLL FREE FAX: 888-474-2458

TOLL FREE PHONE: 800-665-3369

KEEP BACKORDERS: YES ___/NO ___

SHIP ORDER COMPLETE: YES ___/NO ___

85 Adelaide Street. Winnipeg, MB, CANADA R3A 0V9

	PO#	Richlu Acct#	Date of Order:
Name:	Ship To Info:		Ship Date:
Contact:			Cancel Date (if any):
Address:			Ship Via: UPS__ Air__ Ground
			Post:
Phone:			Other:
Fax:*			Other Acct#:**

** Acct# Required if Shipping with "Other"

Style	Description	Colour	36	40	44	48	52	54	Total Quantity	Unit Price
			S	M	L	XL	2XL	3XL		

Authorized Signature _____ Please Check Confirmation Fax Carefully, It Will Indicate B/O Or Unavailability of Stock

Terms-Conditions Net 30.
All Orders Under \$150 Subject to A \$10 Service Fee.
All Claims Must Be Made Within 30 Days of Receipt of Merchandise.

No Returns Accepted Without Prior Approval.
No Returns on Discontinued, Embroidered or Altered Items.
This Order Subject To The Approval Of The Manufacturer.

Office Use Only/Completed Upon Confirmation

Packing Slip #: _____

Total Quantity: _____

Merchandise Total: _____

Since 1939, Canadians moved across the country expanding the infrastructure that spurred growth and prosperity.

With each hydro pole and rail spike driven into the landscape, these workers needed protection from the elements — our clothes were there.

They still are wherever Canadians need protection: from the biting cold on the slopes to road rash when you bail.

**WORK TO LIVE.
LIVE TO PLAY.**



**TOUGH
DUCK**

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